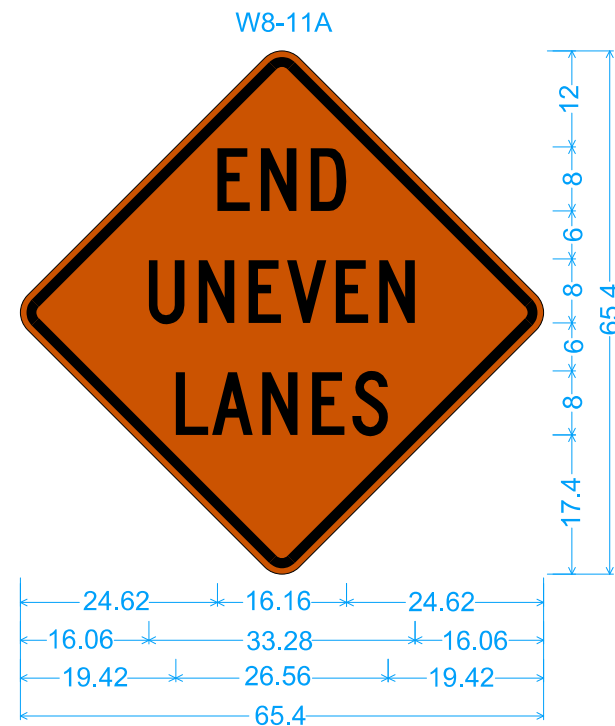
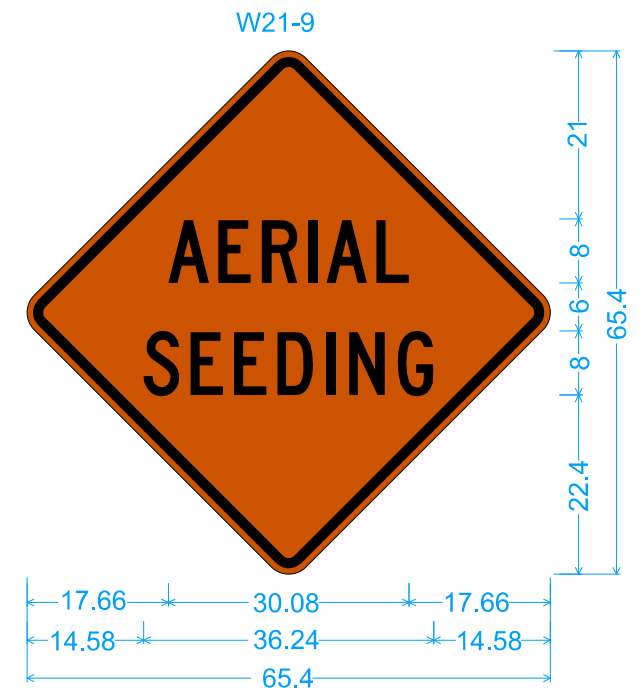


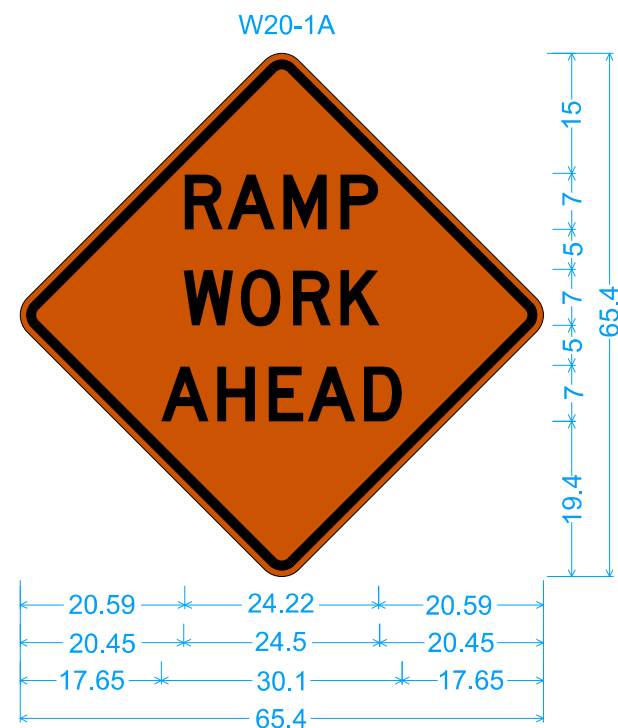
W4-2M;
48.00" across sides 3.00" Radius, 1.25" Border, 0.75" Indent, Black on Orange;
[MERGE] C 2K;
Standard Arrow Custom 29.25" X 13.50" 180°;



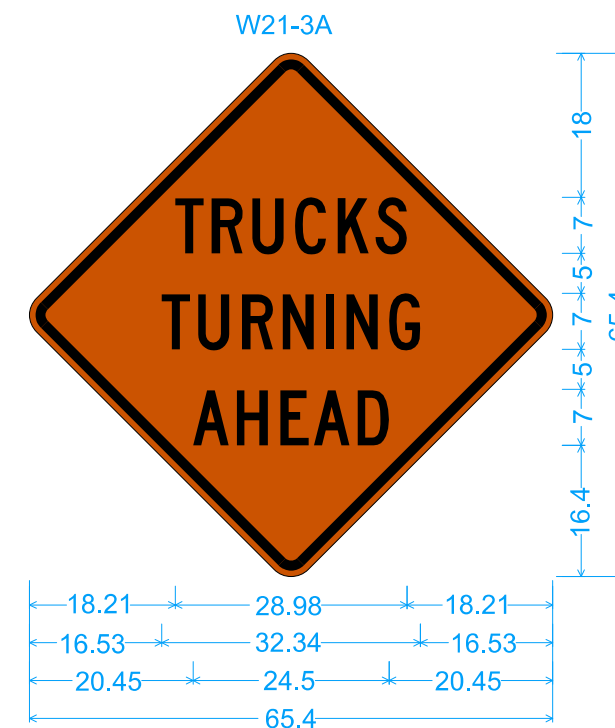
W8-11A;
48.00" across sides 3.00" Radius, 1.25" Border, 0.75" Indent, Black on Orange;
[END] C 2K; [UNEVEN] C 2K; [LANES] C 2K;





W21-9;
48.00" across sides 3.00" Radius, 1.25" Border, 0.75" Indent, Black on Orange;
[AERIAL] C 2K; [SEEDING] C 2K;



W20-1A;
48.00" across sides 3.00" Radius, 1.25" Border, 0.75" Indent, Black on Orange;
[RAMP] D 2K; [WORK] D 2K; [AHEAD] D 2K;

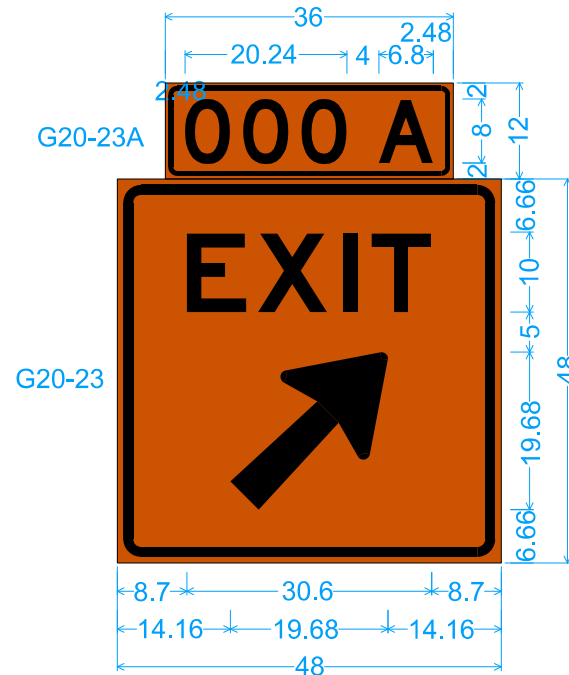


W20-1A;
48.00" across sides 3.00" Radius, 1.25" Border, 0.75" Indent, Black on Orange;
[TRUCKS] C 2K; [TURNING] C 2K;
[AHEAD] C 2K;

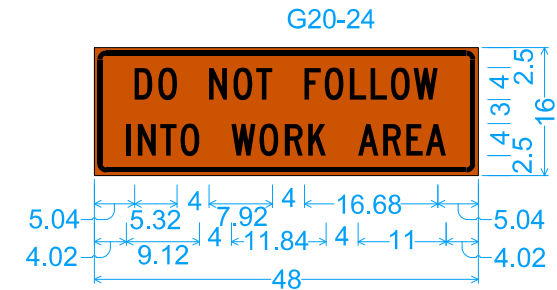
 IOWA DOT	REVISION	
	7	10-20-26
	SI-881	
STANDARD ROAD PLAN	SHEET 1 of 4	
REVISIONS: Added EMERGENCY PULL-OFF signs to page 4.		
		
APPROVED BY DESIGN METHODS ENGINEER		
SPECIAL SIGNS FOR WORKZONES		



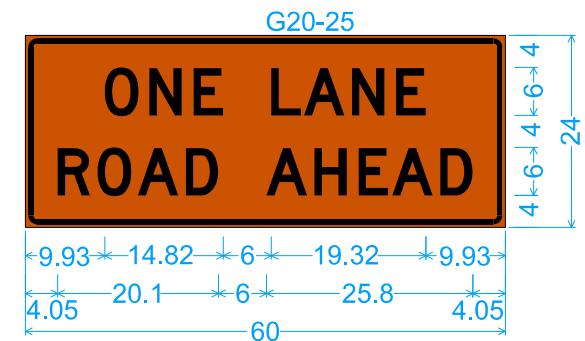
2.25" Radius, 0.88" Border, 0.63" Indent, Black on Orange;
[EXIT] E 2K; [500 FT] E 2K;



G20-23A;
0.63" Border, 0.38" Indent, Black on Orange;
[000 A] D 2K;
G20-23;
1.25" Border, 0.75" Indent, Black on Orange;
[EXIT] E 2K; Arrow 80 - 25.00" 45°;



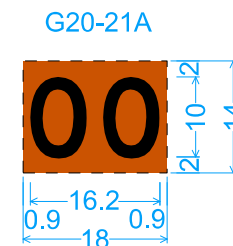
1.50" Radius, 0.63" Border, 0.38" Indent, Black on Orange;
[DO NOT FOLLOW] C 2K;
[INTO WORK AREA] C 2K;




1.50" Radius, 0.63" Border, 0.38" Indent, Black on Orange;
[ONE LANE] D 2K; [ROAD AHEAD] D 2K;



2.25" Radius, 0.88" Border, 0.63" Indent, Black on Orange;
[TWO WAY TRAFFIC] D 2K; [NEXT] D 2K; G20-21A; [MILES] D 2K;

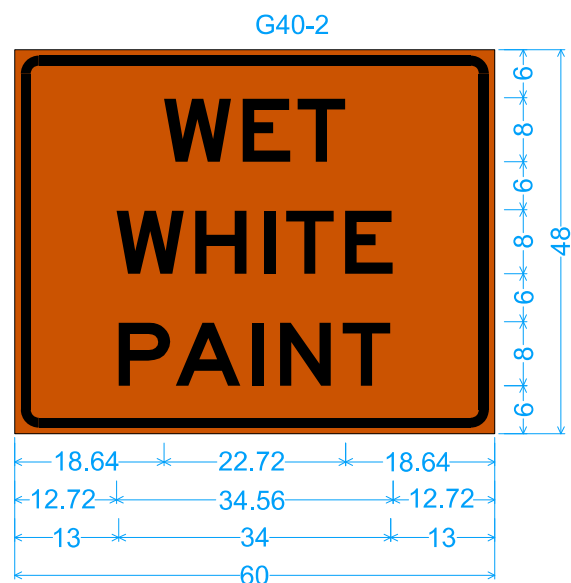


G20-21A;
No border, Black on Orange;
[00] D 2K;

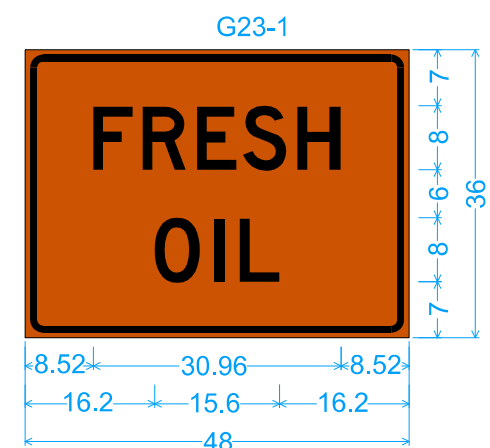
IOWA DOT	REVISION		
	7	10-20-26	
	SI-881		
STANDARD ROAD PLAN		SHEET 2 of 4	
REVISIONS: Added EMERGENCY PULL-OFF signs to page 4.			
			
APPROVED BY DESIGN METHODS ENGINEER			
SPECIAL SIGNS FOR WORKZONES			



3.00" Radius, 1.25" Border, 0.75" Indent, Black on Orange;
[WET] E 2K; [YELLOW] E 2K;
[PAINT] E 2K;



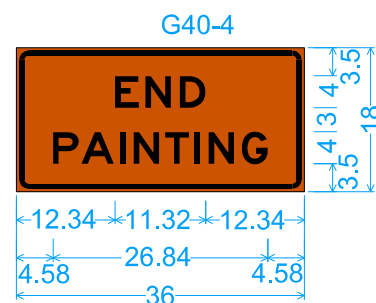
3.00" Radius, 1.25" Border, 0.75" Indent, Black on Orange;
[WET] E 2K; [WHITE] E 2K; [PAINT] E 2K;



2.25" Radius, 0.88" Border, 0.63" Indent, Black on Orange;
[FRESH] D 2K specified length;
[OIL] D 2K specified length;



1.50" Radius, 0.63" Border, 0.38" Indent, Black on Orange;
[WET PAINT] E 2K;

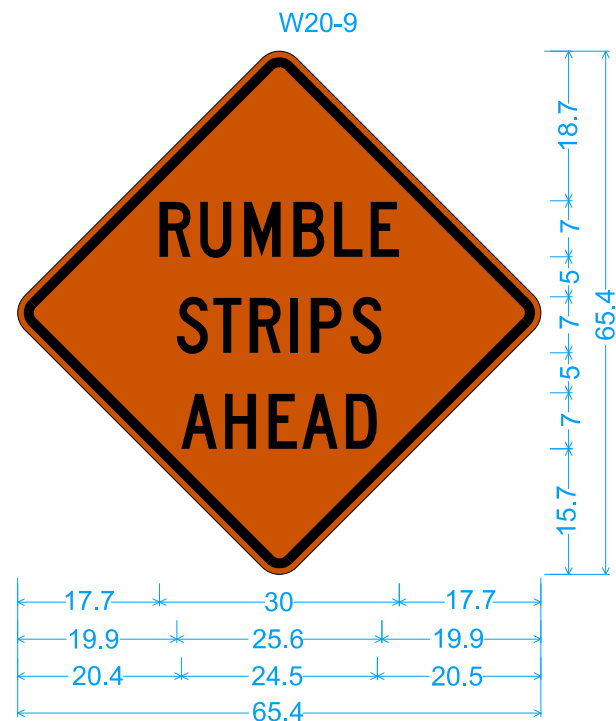


1.50" Radius, 0.63" Border, 0.38" Indent, Black on Orange;
[END] E 2K;
[PAINTING] E 2K;

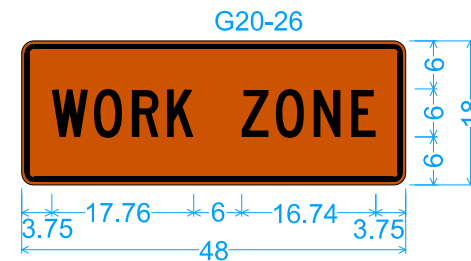


1.50" Radius, 0.63" Border, 0.38" Indent, Black on Orange;
[FRESH OIL] C 2K;

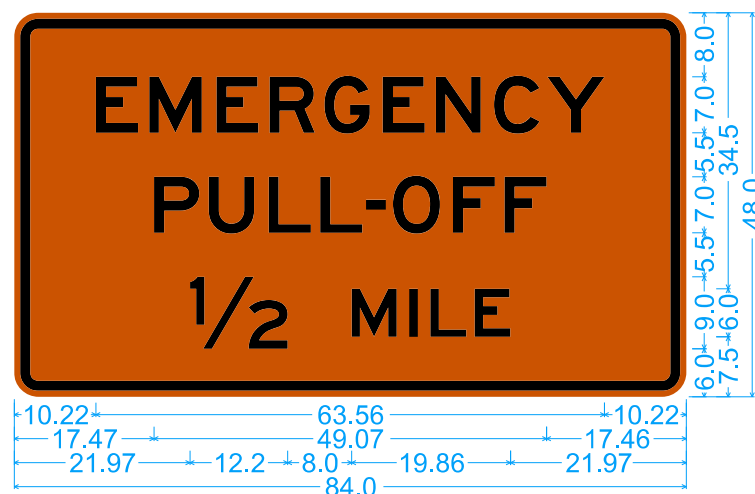
IOWA DOT STANDARD ROAD PLAN REVISIONS: Added EMERGENCY PULL-OFF signs to page 4. <i>Shant Miller</i> APPROVED BY DESIGN METHODS ENGINEER SPECIAL SIGNS FOR WORKZONES	REVISION	
	7	10-20-26
	SI-881	
	SHEET 3 of 4	



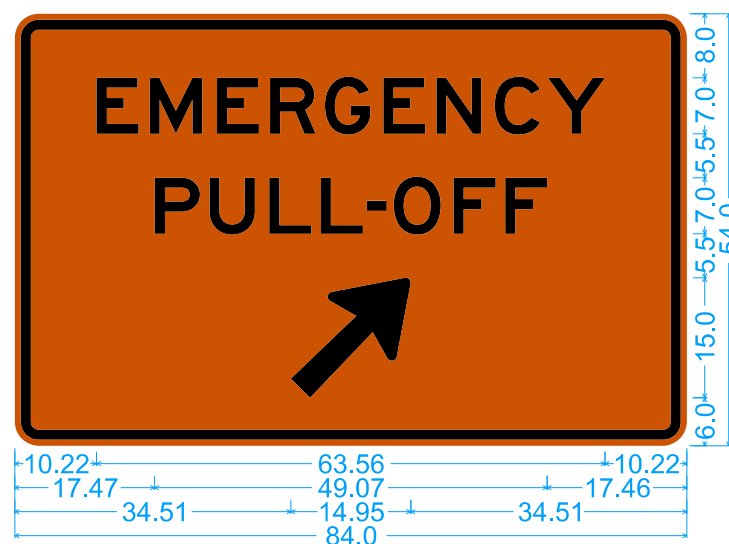
W20-9;
48.0" across sides 3.0" Radius, 1.3" Border, 0.8" Indent, Black on Orange;
[RUMBLE] C 2K; [STRIPS] C 2K; [AHEAD] C 2K;





1.50" Radius, 0.63" Border, 0.38" Indent, Black on Orange;
[WORK ZONE] C 2K;



3.00" Radius, 1.25" Border, 0.75" Indent, Black on Orange;
"EMERGENCY", E 2K; "PULL-OFF", E 2K; "1/2" E 2K " " D 2K "MILE", E 2K;



3.00" Radius, 1.25" Border, 0.75" Indent, Black on Orange;
"EMERGENCY", E 2K; "PULL-OFF", E 2K; Arrow Custom - 19.26" 45°;

 IOWA DOT	REVISION	
	7	10-20-26
	SI-881	
STANDARD ROAD PLAN		SHEET 4 of 4
REVISIONS: Added EMERGENCY PULL-OFF signs to page 4.		
		
APPROVED BY DESIGN METHODS ENGINEER		
SPECIAL SIGNS FOR WORKZONES		